

Date: Thursday, 11/10/2005 7:04:53 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)		
Job Number	: 24756					
Estimate Number	: 10411					
P.O. Number	: N/A			Part Number	: D412702023	
This Issue	: 11/10/2005		S.O. No. : N/A	Drawing Number	: D412-702 REV B	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A		Type : SMALL /MED FAB	Drawing Revision	: B	
Previous Run	: N/A			Material	: N/A	
Written By	: See Comment below			Due Date	: 11/17/2005	
Checked & Approved By	: See Comment below			Qty:	3 Um: Each	
Comment	: Est Rev:B Removed Manufacturing 05-11-08 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-023 CHG001	
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3195041	Bracket Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3195-041 Bracket 2 B 22/18 4 B 34/12 ↵	
4.0	D3195043	Bracket Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3195-043 Bracket B 22/28 ↵	
5.0	D31961	Bar	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) ↵ Pick: Packing Kit] Qty Part Number Description Batch 1 D3196-1 Bar B 24/12 ↵	

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D3197041 Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3197-041 Bar Bay 132A ✓

7.0 D32681 Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3268-1 Placard Bay 220 ✓

8.0 D3446041 Harness Assembly



Comment: Qty.: 5.0000 Each(s)/Unit Total : 15.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

5 D3446-041 Harness Assembly Bay 1783 ✓

9.0 AN413A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

4 AN4-13A Bolt M1797 ✓

18634  
8  
M1797

10.0 MS24694S152 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 MS24694-S152 Screw M16634 ✓

PC 05/11/10 3

11.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

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Job Number:



Seq. #: Machine Or Operation:

Description :

12.0 PACKAGING 1

PACKAGING RESOURCE #1



Draft.

05/11/10

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-023

Location: 16

13.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

05/11/11

Job Completion



545 05/11/21 3 1889.29  
1867.17

PP0205  
05/11/16  
2316.64  
Cost  
from Acc/BAC.

0000000000

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 10, 2005  
07:04 am

Work Order No : 0024756  
Project Name : \*D412-702-023 Department Code:  
Project For : WK547 Burden Flags : NNNNNNN  
Work Order Type : Main WO Status : Open  
Main WO Number : Invoice State : Not Invoiced  
House Part Number : \*D412-702-023 Invoice Date :  
Description : 5 Man Shoulder Harness Invoice Number :  
Manufactured : Yes Invoice Amount : 0.00  
Amount Req'd : 3  
Amount Done : 0 Order Entry No :  
Start Date : 11-09-05 OE Value : 0.00  
Est Finish Date : 11-24-05  
Act Finish Date : Est Margin : 0.000%  
Drawings Reqd : No Actual Margin : 0.000%  
Ok for Approval :  
Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00